

What is claimed is:

1. A polyamide film production method, comprising the steps of:

extruding a molten polyamide resin from a die into a sheet form on a rotary cooling roll having a roughened surface;

pressing the sheet against the surface of the cooling roll with the intervention of an air layer between the cooling roll and the sheet by blowing air onto the sheet from an air knife apparatus for cooling the sheet, the air layer having a widthwise thickness distribution such that an average air layer thickness T_e in lateral edge regions of the sheet is greater than an average air layer thickness T_c in a middle region of the sheet; and

biaxially stretching the sheet.

2. A polyamide film production method as set forth in claim 1, wherein the air layer present between the rotary cooling roll and the sheet has an average thickness T (μ m) of $10 \leq T \leq 100$ and a maximum thickness T_{max} (μ m) of $T_{max} < 150$, and a multiplicity of points of contact are present between the sheet and the rotary cooling roll.

3. A polyamide film production method as set forth in claim 1 or 2, wherein a ratio (T_e/T_c) of the average air layer thickness T_e in the lateral edge regions of the sheet to the average air layer thickness T_c in the middle region of the sheet is in the range of 1.1 to 2.5.

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4. A polyamide film production method as set forth in claim 1 or 2, wherein the rotary cooling roll has an average surface roughness along a center line SRa (μm) of $0.2 \leq SRa \leq 1.0$ and a maximum surface roughness $SRmax$ (μm) of $1 \leq SRmax \leq 4$.

5. A polyamide film production method as set forth in claim 3, wherein the rotary cooling roll has an average surface roughness SRa (μm) of $0.2 \leq SRa \leq 1.0$ and a maximum surface roughness $SRmax$ (μm) of $1 \leq SRmax \leq 4$.

6. A polyamide film production method as set forth in claim 1 or 2, wherein a tenter driven by a linear motor is employed for biaxial stretching.

7. A polyamide film production method as set forth in claim 3, wherein a tenter driven by a linear motor is employed for biaxial stretching.

8. A polyamide film production method as set forth in claim 4, wherein a tenter driven by a linear motor is employed for biaxial stretching.